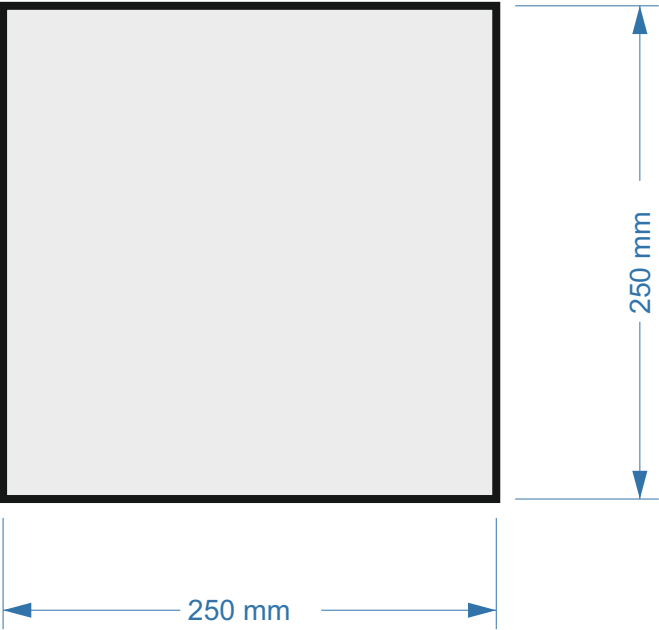
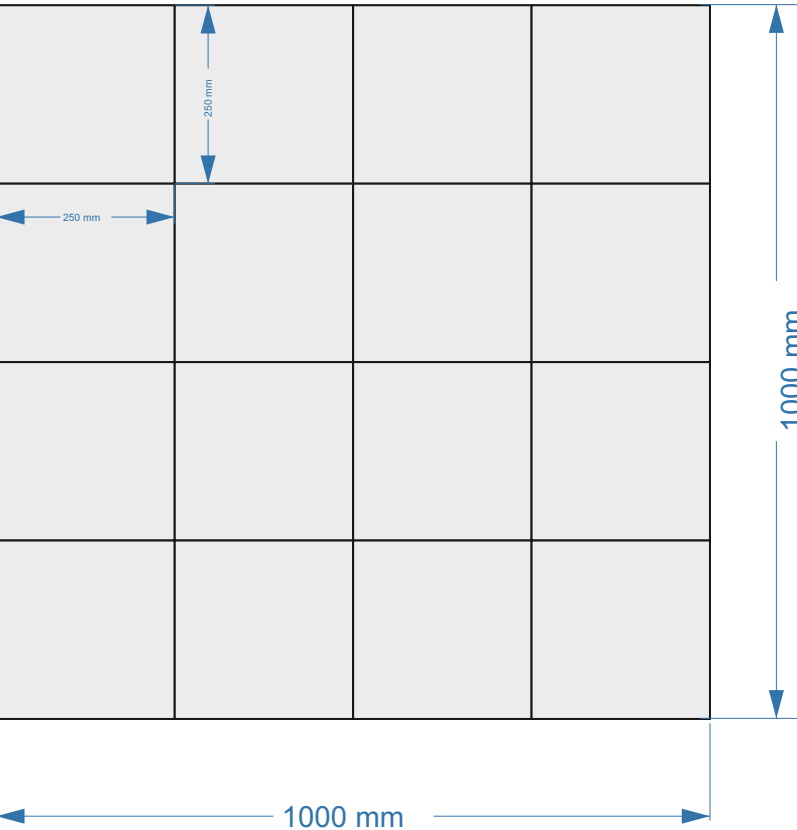


Polishing process start D100



	Grid	Time	Cost
	220 / D 100	6 min	
	600 / D 30	6 min	
	1200 / D 16	6 min	
	2000 / D 06	6 min	
	Berry	7 min	
	Sun	10 min	



	Grid	Number	Single	Total
	220 / A65	16 pieces		
	600 / A30	16 pieces		
	1200 / A16	16 pieces		
	2000 / A06	16 pieces		
	Berry	16 pieces		
	Sun	16 pieces		
Total cost per sqm				